	F	PVC S	Shooting	g Stand	S			_		
Pc. ne	Pc. needed for		# of pc. needed to make							
Eac	Each Stand		10	20	30	40	50	100 - 20'	\$ 0.38	\$ 760.00
4	2.5"	4	40	80	120	160	200	280 - tee's	\$ 1.06	\$ 296.80
2	5.5"	2	20	40	60	80	100	140 - 45's	\$ 1.00	\$ 140.00
2	15"	2	20	80	60	80	100	140 - 90's	\$ 0.85	\$ 119.00
4	20"	4	40	80	120	160	200			\$ 1,315.80
2	23"	2	20	40	60	80	100			
2	28"	2	20	40	60	80	100			
4	40"	4	40	80	120	160	200			
5	43"	5	50	100	150	200	250]		
Feet n	Feet needed per		510	1020	1530	2040	2550]		

\$

51' of PVC needed for each stand (+-)

\$ 19.38 pipe cost per stand @ \$0.38 per foot

45.16 Price per stand +-

\$ 25.78 Fittings per stand

High Pressure Fittings Only										
	Pc. n	Pc. needed for								
	Ea	Each Side		10	20	30	40	50		
\$ 1.06	4	Tee's	8	80	160	240	320	400	\$	8.48
\$ 1.00	2	45's	4	40	80	120	160	200	\$	4.00
\$ 0.85	4	90's	8	80	160	240	320	400	\$	6.80
\$ 3.25	1	3-Ways	2	20	40	60	80	100	\$	6.50
									\$	25.78

Use high pressure fittings only !!! Drain fittings are to weak.

Schedule 40 PVC 2" pipe only !!!!!!!

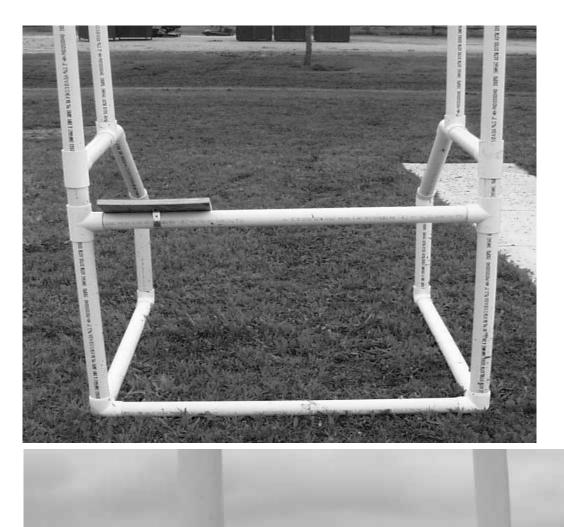
Use Clear cleaner & cement !!!!!!

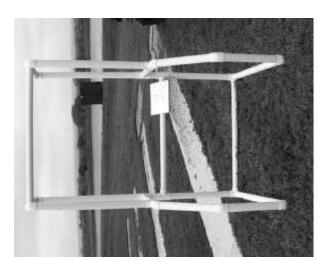
Don't use cleaner to wipe off letters. It will turn brown in the sunlight

Face all numbers, letters etc. on pipe forward away from shooter's eye

Assemble one side at a time, laying it flat on a hard surface. A pattern drawn on a 4'x8' sheet of plywood works well. This will keep each side straight & flat as you assemble. Assemble right side with T's & 3-way's pointing up and install 3 (43") cross bar. Set aside to dry while you work on left side. Lay on it's side with cross bars up. Assemble left side with T's & 3-way's pointing down, use blocks (2"x4") to keep straight. This side will now set down on the first side.

Cut and assemble one stand to use as a model







STW D1785 ASTW D266

Hard to find parts can be ordered from:

Industrial Plastic Products 14025 NW 58th Ct. Miami Lakes, FL 33014 Phone: 305-822-3223